

THE NEW BENCHMARK IN TAPPING PERFORMANCE

Introducing the new range of Spiral Point,
Spiral Flute and Roll Forming Taps engineered for speed, precision and productivity.



Premium HSS M2 • Advanced Coatings • Enhanced Tool Life
• Superior Thread Quality • M3–M24 Range

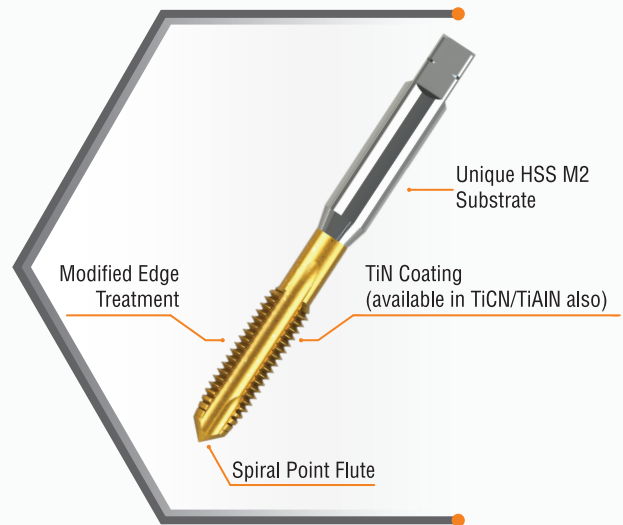
SPIRAL POINT TAP HIGH PERFORMANCE

Specially designed for through hole application and are suitable for higher cutting speed for higher productivity

- Through-hole productivity
- Higher cutting speed fit
- Reduced chip congestion
- Coated TiN/TiCN/TiAlN
- HSS M2 special material
- Easy selection (Course & Fine Pitch)
- Dia M3 - M24 (IS6175-P2&P3 & DIN371, DIN374, DIN376)

APPLICATIONS :

These taps are best suitable for General purpose, Automotive and Die and Mould applications etc.



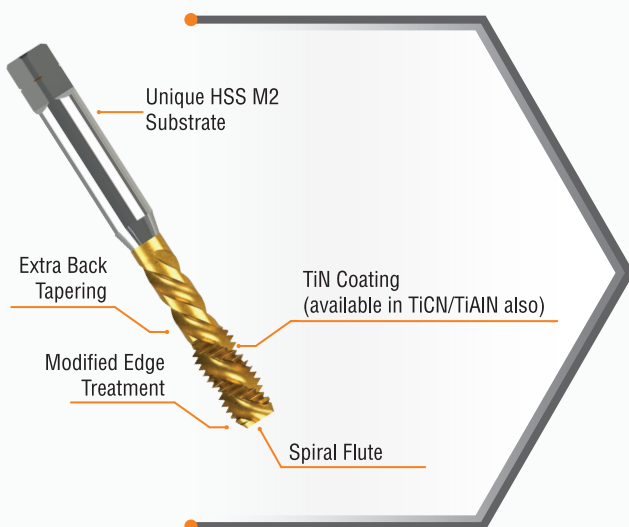
SPIRAL TAP HIGH PERFORMANCE

Specially designed taps best suited for Blind hole applications to eliminate chip clogging, retracting chips backward direction

- Blind-hole chip control
- Cleaner tapping cycle
- Coated TiN/TiCN/TiAlN
- Reliable finish
- Production-ready range
- HSS M2 special material
- Easy selection (Course & Fine Pitch)
- Dia M3 - M24 (IS6175-P2&P3 & DIN371, DIN374, DIN376)

APPLICATIONS :

These taps are best suitable for General purpose, Automotive and Die and Mould applications etc.



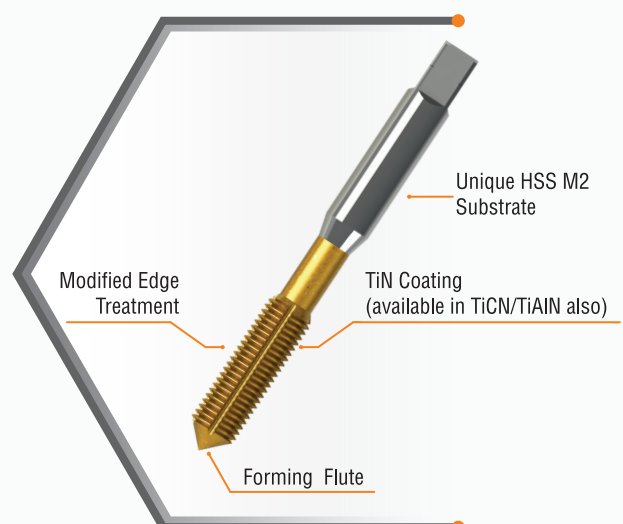
ROLL FORMING TAP HIGH PERFORMANCE

Specially designed Roll forming taps produce internal threads by material displacement instead of cutting which is chipless process delivers stronger threads, with better thread finish, and reliable performance.

- Chipless operation
- Stronger thread profile
- Coated TiN/TiCN/TiAlN
- High productivity
- Finish hole performance
- HSS M2 special material
- Easy selection (Course & Fine Pitch)
- Dia M3 - M24 (IS6175-P2 & DIN371)
- Material versatility aluminium, brass, bronze, copper & soft alloys

APPLICATIONS :

These taps are best suitable for General purpose, Automotive and Die and Mould applications etc.



HSS M2 MACHINE TAPS

HSS M2 MACHINE TAPS (IS 6175 :1992 & DIN STANDARD) SIZES

PART II	DIN 371	DIN376	PART II	PART III	DIN374	PART II	DIN 371	PART II	PART III	DIN374	DIN376	PART II	DIN 371
SPIRAL POINT COARSE	SPIRAL POINT COARSE	SPIRAL POINT COARSE	SPIRAL POINT FINE	SPIRAL POINT FINE	SPIRAL POINT FINE	SPIRAL FLUTE COARSE	SPIRAL FLUTE COARSE	SPIRAL FLUTE FINE	SPIRAL FLUTE FINE	SPIRAL FLUTE FINE	SPIRAL FLUTE COARSE	ROLL FORM TAP	ROLL FORM TAP
NOM DIA x PITCH	NOM DIA x PITCH	NOM DIA x PITCH	NOM DIA x PITCH	NOM DIA x PITCH	NOM DIA x PITCH	NOM DIA x PITCH	NOM DIA x PITCH	NOM DIA x PITCH	NOM DIA x PITCH	NOM DIA x PITCH	NOM DIA x PITCH	NOM DIA x PITCH	NOM DIA x PITCH
M3x0.5	M3x0.5	M3x0.5	M3.0x0.35	—	M3.0x0.35	M3x0.5	M3x0.6	M3.0x0.35	—	M3.0x0.35	M3x0.5	M3x0.5	M3x0.5
M3.5x0.6	M3.5x0.6	M3.5x0.6	M3.5x0.35	—	M3.5x0.35	M3.5x0.6	M3.5x0.7	M3.5x0.35	—	M3.5x0.35	M3.5x0.6	M3.5x0.6	M3.5x0.6
M4x0.7	M4x0.7	M4x0.7	M4x0.5	—	M4x0.5	M4x0.7	M4x0.8	M4x0.5	—	M4x0.5	M4x0.7	M4x0.7	M4x0.7
M4.5x0.75	M4.5x0.75	M4.5x0.75	M4.5x0.5	—	M4.5x0.5	M4.5x0.75	M4.5x0.76	M4.5x0.5	—	M4.5x0.5	M4.5x0.75	M4.5x0.75	M4.5x0.75
M5x0.8	M5x0.8	M5x0.8	M5x0.5	—	M5x0.5	M5x0.8	M5x0.9	M5x0.5	—	M5x0.5	M5x0.8	M5x0.8	M5x0.8
M6x1.0	M6x1.0	M6x1.0	M5.5x0.5	—	M5.5x0.5	M6x1.0	M6x1.1	M5.5x0.5	—	M5.5x0.5	M6x1.0	M6x1.0	M6x1.0
M7x1.0	M7x1.0	M7x1.0	M6x0.75	—	M6x0.75	M7x1.0	M7x1.1	M6x0.75	—	M6x0.75	M7x1.0	M7x1.0	M7x1.0
M8x1.25	M8x1.25	M8x1.25	M7x0.75	—	M7x0.75	M8x1.25	M8x1.26	M7x0.75	—	M7x0.75	M8x1.25	M8x1.25	M8x1.25
M9x1.25	M9x1.25	M9x1.25	M8x0.75	—	M8x0.75	M9x1.25	M9x1.26	M8x0.75	—	M8x0.75	M9x1.25	M9x1.25	M9x1.25
M10x1.5	M10x1.5	M10x1.5	M8x1.0	—	M8x1.0	M10x1.5	M10x1.6	M8x1.0	—	M8x1.0	M10x1.5	M10x1.5	M10x1.5
—	—	M11x1.5	M9x0.75	—	M9x0.75	—	—	M9x0.75	—	M9x0.75	M11x1.5	—	—
—	—	M12x1.75	M9x1.0	—	M9x1.0	—	—	M9x1.0	—	M9x1.0	M12x1.75	—	—
—	—	M14x2.00	M10x1.0	—	M10x0.75	—	—	M10x0.75	—	M10x0.75	M14x2.00	—	—
—	—	M16x2.00	M10x1.25	—	M10x1.0	—	—	M10x1.0	—	M10x1.0	M16x2.00	—	—
—	—	M18x2.5	—	M12x1.0	M10x1.25	—	—	M10x1.25	—	M10x1.25	M18x2.5	—	—
—	—	M20x2.5	—	M12x1.25	M11x0.75	—	—	—	—	M11x0.75	M20x2.5	—	—
—	—	M22x2.5	—	M12x1.5	M11x1.0	—	—	—	—	M11x1.0	M22x2.5	—	—
—	—	M24x3.0	—	M14x1.0	M12x1.0	—	—	—	M12x1.0	M12x1.0	M24x3.0	—	—
—	—	—	—	M14x1.25	M12x1.25	—	—	—	M12x1.25	M12x1.25	—	—	—
—	—	—	—	M14x1.5	M12x1.5	—	—	—	M12x1.5	M12x1.5	—	—	—
—	—	—	—	M15x1.0	M14x1.0	—	—	—	M14x1.0	M14x1.0	—	—	—
—	—	—	—	M15x1.5	M14x1.25	—	—	—	M14x1.25	M14x1.25	—	—	—
—	—	—	—	M16x1.0	M14x1.5	—	—	—	M14x1.5	M14x1.5	—	—	—
—	—	—	—	M16x1.5	M15x1.0	—	—	—	M15x1.0	M15x1.0	—	—	—
—	—	—	—	M17x1.0	M15x1.5	—	—	—	M15x1.5	M15x1.5	—	—	—
—	—	—	—	M17x1.5	M16x1.0	—	—	—	M16x1.0	M16x1.0	—	—	—
—	—	—	—	M18x1.0	M16x1.5	—	—	—	M16x1.5	M16x1.5	—	—	—
—	—	—	—	M18x1.5	M17x1.0	—	—	—	M17x1.0	M17x1.0	—	—	—
—	—	—	—	M18x2.0	M17x1.5	—	—	—	M17x1.5	M17x1.5	—	—	—
—	—	—	—	M20x1.0	M18x1.0	—	—	—	M18x1.0	M18x1.0	—	—	—
—	—	—	—	M20x1.5	M18x1.5	—	—	—	M18x1.5	M18x1.5	—	—	—
—	—	—	—	M20x2.0	M18x2.0	—	—	—	M18x2.0	M18x2.0	—	—	—
—	—	—	—	M22x1.0	M20x1.0	—	—	—	M20x1.0	M20x1.0	—	—	—
—	—	—	—	M22x1.5	M20x1.5	—	—	—	M20x1.5	M20x1.5	—	—	—
—	—	—	—	M22x2.0	M20x2.0	—	—	—	M20x2.0	M20x2.0	—	—	—
—	—	—	—	M24x1.0	M22x1.0	—	—	—	M22x1.0	M22x1.0	—	—	—
—	—	—	—	M24x1.5	M22x1.5	—	—	—	M22x1.5	M22x1.5	—	—	—
—	—	—	—	M24x2.0	M22x2.0	—	—	—	M22x2.0	M22x2.0	—	—	—
—	—	—	—	—	M24x1.0	—	—	—	M24x1.0	M24x1.0	—	—	—
—	—	—	—	—	M24x1.5	—	—	—	M24x1.5	M24x1.5	—	—	—
—	—	—	—	—	M24x2.0	—	—	—	M24x2.0	M24x2.0	—	—	—



OUR BRANDS



REGISTERED OFFICE

Dalamal House, First Floor, Jamnalal Bajaj Marg,
Nariman Point, Mumbai, Maharashtra, India, 400021

THE LEGACY

Celebrating craftsmanship & precision since 1937

Serving customers across 50+ countries with unwavering reliability

First company in India to manufacture cutting tools

First to start tool holder manufacturing

Largest capacity for HSS jobber drills, center drills and taper shank drills

Largest range of HSS Cutting Tools

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