

TAP CHUCKS (TENSION AND COMPRESSION)

JIS B6339

TAPER ACCURACY
AT3

G VALUE
6.3

RPM
15000

COOLANT
SYSTEM
AD

Catalogue No	Adaptor Type	Tap Capacity		l1	d	d1	Compression	Tension	Weight in Kg.
		Tap Size	Shanks				Minus L1	Plus L1	
BT30RC1061M	RC1/RS1	M1 to M1	2.5 to 11	61	36	19	7.5	7.5	0.8
BT40RC1067M	RC1/RS1	M1 to M14	2.5 to 11	67	36	19	7.5	7.5	2
BT40RC2094M	RC2/RS2	M5 to M24	6 to 18	94	53	31	12.5	12.5	2.2
BT40RC3163M	RC3/RS3	M14 to M36	11 to 28	163	78	48	20	20	2.9
BT50RC1077M	RC1/RS1	M1 to M14	2.5 to 11	77	36	19	7.5	7.5	3.1
BT50RC2102M	RC2/RS2	M5 to M24	6 to 18	102	53	31	12.5	12.5	3.9
BT50RC3141M	RC3/RS3	M14 to M36	11 to 28	141	78	48	20	20	4.7

Dynamically Balanced at : G6.3@15,000 RPM
 Order Example : BT40RC1067M
 Dynamically balanced on Request
 G2.5@20,000 RPM
 Order Example : BT40RC1067MG2.5

Scope of Supply : Basic Tool Holder
 Accessories : To be ordered separately
 RC/RS Adapters : Page No.
 Pull Stud : Page No.
 All details are subject to change without Notice

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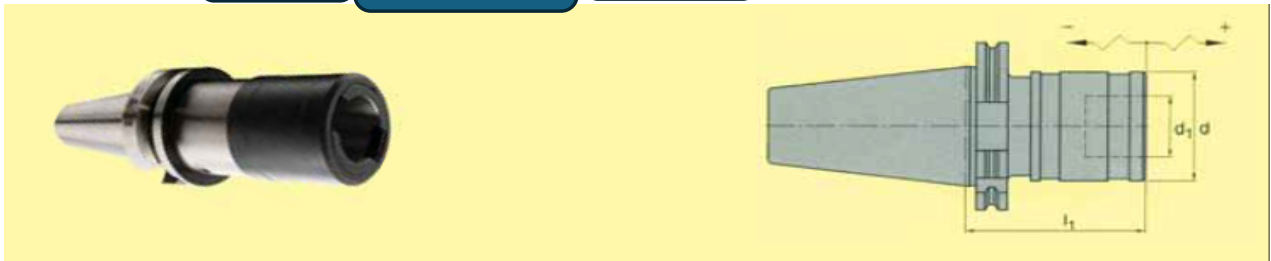
DIN 69871

TAPER ACCURACY
AT3

G VALUE
6.3

RPM
15000

COOLANT
SYSTEM
AD



Catalogue No	Adaptor Type	Tap Capacity		l1	d	d1	Compression	Tension	Weight in Kg.
		Tap Size	Shanks				Minus L1	Plus L1	
DV40RC1059M	RC1/RS1	M1 to M14	2.5 to 11	59	36	19	7.5	7.5	1.8
DV40RC2097M	RC2/RS2	M5 to M24	6 to 16	97	53	31	12.5	12.5	2
DV40RC3149M	RC3/RS3	M14 to M36	11 to 28	149	78	48	20	20	2.7
DV50RC1059M	RC1/RS1	M1 to M14	2.5 to 11	59	36	19	7.5	7.5	2.9

DV50RC2083M	RC2/RS2	M5toM24	6 to 18	83	53	31	12.5	12.5	3.7
DV50RC3138M	RC3/RS3	M14to M36	11 to 28	138	78	48	20	20	4.5
Dynamically Balanced at : G6.3@15,000 RPM Order Example : DV40RC1059M Dynamically balanced on Request G2.5@20,000 RPM Order Example : DV40RC1059MG2.5				Scope of Supply : Basic Tool Holder Accessories : To be ordered seperately RC/RS Adapters : Page No. Pull Stud : Page No. All details are subject to change without Notice					

TAP CHUCKS (TENSION AND COMPRESSION)

DIN 69893

TAPER ACCURACY
AT3

G VALUE
6.3

RPM
15000

COOLANT
SYSTEM
AD

Catalogue No	Adaptor Type	Tap Capacity		l1	d	d1	Compression	Tension	Weight in Kg.
		Tap Size	Shanks				Minus L1	Plus L1	
HSK50ARC2123M	RC2/RS2	M8 to M20	6 to 18	123	53	31	12.5	12.5	1.7
HSK63ARC1105M	RC1/RS1	M1 to M14	2.5 to 11	105	39	19	7.5	7.5	1.3
HSK63ARC2140M	RC2/RS2	M4.5 to M24	6 to 18	140	60	31	10	10	2.2
HSK63ARC3203M	RC3/RS3	M14 to M36	11 to 28	203	86	48	17.5	17.5	4.9
HSK100ARC1112M	RC1/RS1	M1 to M14	2.5 to 11	112	39	19	7.5	7.5	3.6
HSK100ARC2144M	RC2/RS2	M4.5 to M24	6 to 18	144	60	31	10	10	4.1
HSK100ARC3210M	RC3/RS3	M14 to M36	11 to 28	210	86	48	17.5	17.5	6.9
Dynamically Balanced at : G6.3@15,000 RPM Order Example : HSK63ARC1105M Dynamically balanced on Request G2.5@20,000 RPM Order Example : HSK63ARC1105MG2.5				Scope of Supply : Basic Tool Holder Accessories : To be ordered seperately RC/RS Adapters : Page No. Pull Stud : Page No. All details are subject to change without Notice					