

Screw on Type Milling Cutters

JIS B6339

TAPER ACCURACY
AT3

G VALUE
6.3

RPM
15000

COOLANT SYSTEM
AD

Catalogue No.	G	D1	D2	L1	L2	L3	WEIGHT
BT40STM6052M	M6	10	13	52	12	25	0.96
BT40STM6077M	M6	10	20	77	12	50	1.00
BT40STM6102M	M6	10	23	102	12	75	1.05
BT40STM8052M	M8	13.8	15	52	12	25	0.96
BT40STM8077M	M8	13.8	23	77	12	50	1.02
BT40STM8102M	M8	13.8	23	102	12	75	1.07
BT40STM8127M	M8	13.8	25	127	12	100	1.14
BT40STM10032M	M10	18	-	32		5	0.97
BT40STM10052M	M10	18	20	52	12	25	0.98
BT40STM10077M	M10	18	23	77	12	50	1.05
BT40STM10102M	M10	18	28	102	12	75	1.16
BT40STM10127M	M10	18	32	127	12	100	1.29
BT40STM10177M	M10	18	36	177	12	150	1.60
BT40STM12032M	M12	21		32		5	0.96
BT40STM12052M	M12	21	24	52	12	25	1.00
BT40STM12077M	M12	21	24	77	12	50	1.06
BT40STM12102M	M12	21	31	102	12	75	1.21
BT40STM12127M	M12	21	33	127	12	100	1.35
BT40STM12152M	M12	21	36	152	12	125	1.52
BT40STM12177M	M12	21	40	177	12	150	1.76
BT40STM16032M	M16	29		32		5	0.94
BT40STM16052M	M16	29		52		25	1.03
BT40STM16077M	M16	29	34	77	12	50	1.18
BT40STM16102M	M16	29	34	102	12	75	1.33
BT40STM16127M	M16	29	36	127	12	100	1.52
BT40STM16152M	M16	29	40	152	12	125	1.78
BT40STM16177M	M16	29	43	177	12	150	2.04
BT50STM8088M	M8	13.8	22.5	88	12	50	3.66
BT50STM8138M	M8	13.8	24.5	138	12	100	3.78
BT50STM8188M	M8	13.8	29.5	188	12	150	3.97
BT50STM10088M	M10	18	23.0	88	12	50	3.68
BT50STM10138M	M10	18	31.5	138	12	100	3.92
BT50STM10188M	M10	18	36.0	188	12	150	4.15
BT50STM12088M	M12	21	24.0	88	12	50	3.70
BT50STM12138M	M12	21	32.5	138	12	100	3.97
BT50STM12188M	M12	21	39.5	188	12	150	4.38
BT50STM16088M	M16	29	34.0	88	12	50	3.82
BT50STM16138M	M16	29	36.0	138	12	100	4.15
BT50STM16188M	M16	29	42.0	188	12	150	4.66

Dynamically Balanced at : G6.3@15,000 RPM
 Order Example : BT50STM10138M
 Dynamically balanced on Request
 G2.5@20,000 RPM
 Order Example : BT50STM10138MG2.5

Scope of Supply : Basic Tool Holder
 Accessories : To be ordered separately
 Pull Stud : Page No.
 All details are subject to change without Notice

Screw on Type Milling Cutters

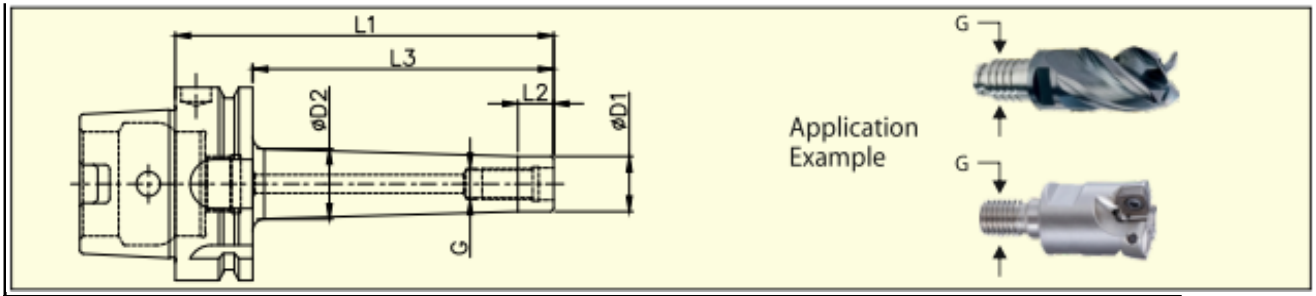
DIN 69893

TAPER ACCURACY
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RPM
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COOLANT SYSTEM
AD



Catalogue No.	G	D1	D2	L1	L2	L3	WEIGHT
HSK63ASTM8051M	M8	13.8	15	51	12	25	0.7
HSK63ASTM10051M	M10	18.0	23	51	12	25	0.7
HSK63ASTM12051M	M12	21.0	24	51	12	25	0.7
HSK63ASTM16051M	M16	29.0	29	51	12	25	0.8
HSK63ASTM8076M	M8	13.8	23	76	12	50	0.7
HSK63ASTM10076M	M10	18.0	25	76	12	50	0.7
HSK63ASTM12076M	M12	21.0	30	76	12	50	0.8
HSK63ASTM16076M	M16	29.0	34	76	12	50	0.9
HSK63ASTM8101M	M8	13.8	25	101	12	75	0.8
HSK63ASTM10101M	M10	18.0	30	101	12	75	0.9
HSK63ASTM12101M	M12	21.0	35	101	12	75	1.0
HSK63ASTM16101M	M16	29.0	35	101	12	75	1.1
HSK63ASTM8126M	M8	13.8	30	126	12	100	0.9
HSK63ASTM10126M	M10	18.0	35	126	12	100	0.9
HSK63ASTM12126M	M12	21.0	38	126	12	100	1.1
HSK63ASTM16126M	M16	29.0	40	126	12	100	1.3
HSK63ASTM10176M	M10	18.0	45	176	12	150	1.1
HSK63ASTM12176M	M12	21.0	45	176	12	150	1.4
HSK63ASTM16176M	M16	29.0	48	176	12	150	1.9

HSK100ASTM8079M	M8	13.8	20.0	79.0	12	50	2.1
HSK100ASTM10079M	M10	18.0	21.5	79.0	12	50	2.1
HSK100ASTM10129M	M10	18.0	31.0	129.0	12	100	2.3
HSK100ASTM10179M	M10	18.0	35.5	179.0	12	150	2.6
HSK100ASTM12079M	M12	21.0	23.0	79.0	12	50	2.1
HSK100ASTM12129M	M12	21.0	32.0	129.0	12	100	2.4
HSK100ASTM12179M	M12	21.0	39.5	179.0	12	150	2.8
HSK100ASTM16079M	M16	29.0	33.5	79.0	12	50	2.2
HSK100ASTM16129M	M16	29.0	36.0	129.0	12	100	2.6
HSK100ASTM16179M	M16	29.0	42.0	179.0	12	150	3.1

Dynamically Balanced at : G6.3@15,000 RPM
 Order Example : HSK100ASTM10129M
 Dynamically balanced on Request
 G2.5@20,000 RPM
 Order Example : HSK100ASTM10129MG2.5

Scope of Supply : Basic Tool Holder
 Accessories : To be ordered separately
 Pull Stud : Page No.
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Screw on Type Milling Cutters

DIN 69871

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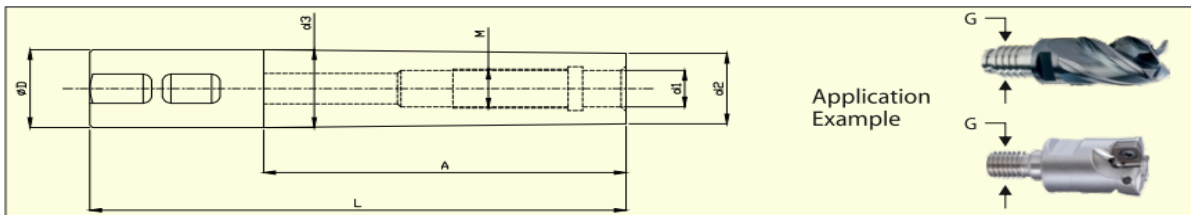
Catalogue No.	G	D1	D2	L1	L2	L3	WEIGHT
DV40STM8691M	M8	13.8	23.0	69.1	12	50	0.9
DV40STM1069.1M	M10	18.0	25.0	69.1	12	50	1.0

DV40STM1269.1M	M12	21.0	30.0	69.1	12	50	1.0
DV40STM1669.1M	M16	29.0	34.0	69.1	12	50	1.1
DV40STM894.1M	M8	13.8	25.0	94.1	12	75	1.0
DV40STM1094.1M	M10	18.0	30.0	94.1	12	75	1.1
DV40STM1294.1M	M12	21.0	35.0	94.1	12	75	1.2
DV40STM1694.1M	M16	29.0	35.0	94.1	12	75	1.2
DV40STM10119.1M	M10	18.0	35.0	119.1	12	100	1.2
DV40STM12119.1M	M12	21.0	38.0	119.1	12	100	1.2
DV40STM16119.1M	M16	29.0	40.0	119.1	12	100	1.4
DV40STM12169.1M	M10	18.0	45.0	169.1	12	150	1.8
DV40STM12169.1M	M12	21.0	48.0	169.1	12	150	1.5
DV40STM16169.1M	M16	29.0	48.0	169.1	12	150	1.7
DV50STM8069M	M8	13.8	22.5	69.0	12	50	2.7
DV50STM8119M	M8	13.8	25.0	119.0	12	100	2.8
DV50STM8169M	M8	13.8	29.5	169.0	12	150	3.0
DV50STM10069M	M10	18.0	23.0	69.0	12	50	2.7
DV50STM10119M	M10	18.0	32.0	119.0	12	100	2.9
DV50STM10169M	M10	18.0	36.0	169.0	12	150	3.2
DV50STM12069M	M12	21.0	24.0	69.0	12	50	2.7
DV50STM12119M	M12	21.0	33.0	119.0	12	100	3.0
DV50STM12169M	M12	21.0	39.5	169.0	12	150	3.4
DV50STM16069M	M16	29.0	34.0	69.0	12	50	2.8
DV50STM16119M	M16	29.0	36.0	119.0	12	100	3.2
DV50STM16169M	M16	29.0	42.5	169.0	12	150	3.7

Dynamically Balanced at : G6.3@15,000 RPM
Order Example : DV50STM8119M
Dynamically balanced on Request
G2.5@20,000 RPM
Order Example : DV50STM8119MG2.5

Scope of Supply : Basic Tool Holder
Accessories : To be ordered seperately
Pull Stud : Page No.
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Weldon shank Extension



Catalogue No.	D	M	d1	d2	d3	A	L
WS200STM6075M	20	M6	6.5	10	18	25	75
WS200STM6100M	20	M6	6.5	10	18	50	100
WS200STM6125M	20	M6	6.5	10	18	75	125
WS160STM8088M	16	M8	8.5	13	16	40	88
WS200STM8075M	20	M8	8.5	13	18	50	100
WS200STM8125M	20	M8	8.5	13	18	75	125
WS200STM10075M	20	M10	10.5	18	18	25	75
WS200STM10080M	20	M10	10.5	18	20	25	80
WS200STM10100M	20	M10	10.5	18	18	50	100
WS200STM0125M	20	M10	10.5	18	18	75	125
WS200STM10152M	20	M10	10.5	18	20	97	152
WS250STM1280M	25	M12	12.5	21	25	25	81
WS250STM12101M	25	M12	12.5	21	25	40	101
WS250STM12131M	25	M12	12.5	21	25	75	131
WS250STM12170M	25	M12	12.5	21	25	109	170
WS250STM12181M	25	M12	12.5	21	25	125	181
WS320STM12170M	32	M12	12.5	21	25	105	170

WS320STM16085M	32	M16	17	29	32	25	85
WS320STM16105M	32	M16	17	29	32	40	105
WS320STM16135M	32	M16	17	29	32	75	135
WS320STM16185M	32	M16	17	29	32	125	185

<p>Order Example : WS200STM0125M</p>	<p>Scope of Supply : Basic Tool Holder Accessories : To be ordered seperately Pull Stud : Page No. All details are subject to change without Notice</p>
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