

DA COLLET CHUCKS (Double Angle)

JIS B6339

TAPER ACCURACY
AT3

G VALUE
6.3

RPM
15000

COOLANT SYSTEM
AD, AD/B



FIG-1

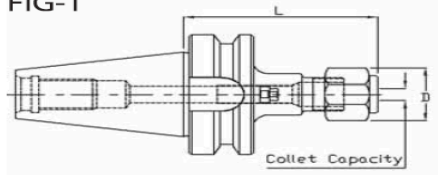
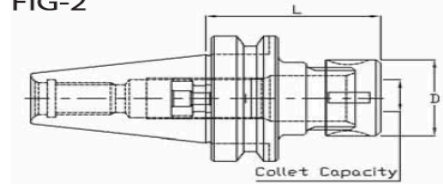


FIG-2



| Catalogue No | Collet Series | Collet Cap. Min.-Max. | Fig | D | L | Wt.Kg | Locknut | Wrench | Stop Screw |
|---------------|---------------|-----------------------|-----|----|-----|-------|---------|--------|------------|
| BT30DA208060M | 200DA | 0.2 - 10 | 1 | 28 | 60 | 0.5 | LNA208M | OEW24M | BSS038031G |
| BT30DA188060M | 180DA | 2.2 - 20 | 2 | 43 | 60 | 0.7 | LNA188M | HSW45M | BSS056041G |
| BT40DA208070M | 200DA | 0.2 - 10 | 1 | 28 | 70 | 1 | LNA208M | OEW24M | BSS038031G |
| BT40DA108070M | 100DA | 1.7 - 14 | 1 | 37 | 70 | 1 | LNA108M | OEW32M | BSS056041G |
| BT40DA188070M | 180DA | 2.2 - 20 | 2 | 43 | 70 | 1.2 | LNA188M | HSW45M | BSS081041G |
| BT40DA188100M | 180DA | 2.2 - 20 | 2 | 43 | 100 | 1.4 | LNA188M | HSW45M | BSS081041G |
| BT40DA188150M | 180DA | 2.2 - 20 | 2 | 43 | 150 | 1.7 | LNA188M | HSW45M | BSS081041G |
| BT50DA188070M | 180DA | 2.2 - 20 | 2 | 43 | 70 | 3.7 | LNA188M | HSW45M | BSS081041G |
| BT50DA188150M | 180DA | 2.2 - 20 | 2 | 43 | 150 | 4.5 | LNA188M | HSW45M | BSS081041G |
| BT50DA188200M | 180DA | 2.2 - 20 | 2 | 43 | 200 | 5 | LNA188M | HSW45M | BSS081041G |

Dynamically Balanced at : G6.3@15,000 RPM
 Order Example : BT30DA208060M
 Dynamically balanced on Request
 G2.5@20,000 RPM
 Order Example : BT30DA208060MG2.5

Scope of Supply : Basic Tool Holder, Locknut, Stopscrew
 Accessories : To be ordered separately
 DA Collets : Page No.
 Pull Stud : Page No.
 All details are subject to change without Notice

DA COLLET CHUCKS (Double Angle)

DIN 69893

TAPER ACCURACY
AT3

G VALUE
6.3

RPM
15000

COOLANT SYSTEM
AD

FIG-1

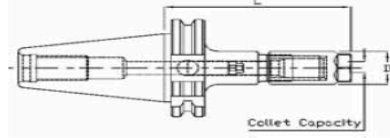
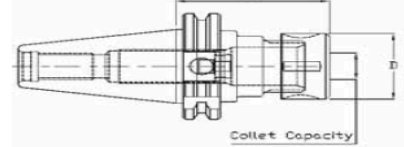


FIG-2



| Catalogue No | Collet Series | Collet Cap. Min.-Max. | Fig | D | L | Wt.Kg | Locknut | Wrench | Stop Screw |
|----------------|---------------|-----------------------|-----|----|-----|-------|---------|--------|------------|
| DV40DA204100M | 200DA | 0.2 - 10 | 1 | 21 | 100 | 1.1 | LNA204M | OEW19M | BSS038031G |
| DV40DA204150M | 200DA | 0.2 - 10 | 1 | 21 | 150 | 1.1 | LNA204M | OEW19M | BSS038031G |
| DV40DA208070M | 200DA | 0.2 - 10 | 1 | 28 | 70 | 1 | LNA208M | OEW24M | BSS038031G |
| DV40DA108070M | 100DA | 1.8 - 14 | 1 | 37 | 70 | 1 | LNA108M | OEW32M | BSS056041G |
| DV40DA188070M | 180DA | 2.2 - 20 | 2 | 43 | 70 | 1.2 | LNA188M | HSW45M | BSS081041G |
| DV40DA188100M | 180DA | 2.2 - 20 | 2 | 43 | 100 | 1.4 | LNA188M | HSW45M | BSS081041G |
| DV40DA188150M | 180DA | 2.2 - 20 | 2 | 43 | 150 | 1.8 | LNA188M | HSW45M | BSS081041G |
| DV40BDA188070M | 180DA | 2.2 - 20 | 2 | 43 | 70 | 1.2 | LNA188M | HSW45M | BSS081041G |
| DV40BDA188100M | 180DA | 2.2 - 20 | 2 | 43 | 100 | 1.4 | LNA188M | HSW45M | BSS081041G |
| DV50DA204100M | 200DA | 0.2 - 10 | 1 | 22 | 100 | 3 | LNA204M | OEW19M | BSS038031G |
| DV50DA204150M | 200DA | 0.2 - 10 | 1 | 22 | 150 | 3.2 | LNA204M | OEW19M | BSS038031G |
| DV50DA188070M | 180DA | 2.2 - 20 | 2 | 43 | 70 | 3 | LNA188M | HSW45M | BSS081041G |
| DV50DA188150M | 180DA | 2.2 - 20 | 2 | 43 | 150 | 3.5 | LNA188M | HSW45M | BSS081041G |
| DV50DA188200M | 180DA | 2.2 - 20 | 2 | 43 | 200 | 4 | LNA188M | HSW45M | BSS081041G |
| DV50BDA188070M | 180DA | 2.2 - 20 | 2 | 43 | 70 | 3 | LNA188M | HSW45M | BSS081041G |
| DV50BDA188150M | 180DA | 2.2 - 20 | 2 | 43 | 150 | 3.5 | LNA188M | HSW45M | BSS081041G |

Dynamically Balanced at : G6.3@15,000 RPM
 Order Example DV40DA108070M
 Dynamically balanced on Request
 G2.5@20,000 RPM
 Order Example : DV40DA108070MG2.5

Scope of Supply : Basic Tool Holder, Locknut, Stopscrew
 Accessories : To be ordered seperately
 DA Collets : Page No.
 Pull Stud : Page No.
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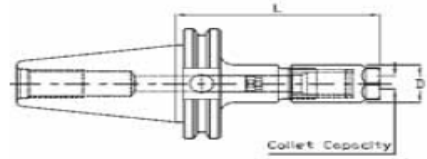
DIN 69871

TAPER ACCURACY
AT3

G VALUE
6.3

RPM
15000

COOLANT SYSTEM
AD, AD/B



| Catalogue No | Collet Series | Collet Cap. Min.-Max. | Fig | D | L | Wt.Lbs | Locknut | Wrench | Stop Screw |
|--------------|---------------|--------------------------|-----|------|---|--------|---------|--------|------------|
| CV40DA208300 | 200DA | 1/64 – 25/64 | 1 | 1.15 | 3 | 2.4 | NPA208 | OEW100 | BSS044038G |
| CV40DA208500 | 200DA | 1/64 – 25/64 | 1 | 1.15 | 5 | 2.4 | NPA208 | OEW100 | BSS044038G |
| CV40DA188300 | 180DA | 1/64 – 3/4 | 1 | 1.73 | 3 | 2.4 | NPA188 | OEW150 | BSS081041G |
| CV40DA188600 | 180DA | 1/64 – 3/4 | 1 | 1.73 | 6 | 2.4 | NPA188 | OEW150 | BSS081041G |
| CV50DA188300 | 180DA | 1/64 – 3/4 | 1 | 1.73 | 3 | 7.03 | NPA188 | OEW150 | BSS081041G |
| CV50DA188600 | 180DA | 1/64 – 3/4 | 1 | 1.73 | 6 | 8.21 | NPA188 | OEW150 | BSS081041G |

Dynamically Balanced at : G6.3@15,000 RPM
 Order Example : CV40DA208300
 Dynamically balanced on Request
 G2.5@20,000 RPM
 Order Example : CV40DA208300G2.5

Scope of Supply : Basic Tool Holder, Locknut, Stopscrew
 Accessories : To be ordered seperately
 DA Collets : Page No.
 Pull Stud : Page No.
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